

Product Data Sheet

K-SPERSE[®] 132 Wetting and Dispersing Agent



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K-SPERSE 132 is a highly effective wetting and dispersing agent for all types of pigments. It is a calcium salt of alkyl aryl sulfonic acid dissolved in 2-butoxyethanol and is recommended for use in solvent borne coatings and inks.

ADVANTAGES:

- Faster dispersion times
- Better color development and gloss
- Lower dispersant levels
- Better transparency of transparent pigments
- Higher pigment loading due to lower viscosity of pigment paste
- Improved corrosion resistance
- No deleterious effect on catalyst performance

TYPICAL PROPERTIES:

Appearance	Clear dark amber liquid
% Active	50
Specific gravity, 25°C	1.0
Volatile	2-Butoxyethanol

APPLICATIONS: K-SPERSE 132 is recommended for use as a dispersant for organic and inorganic pigments in most types of resin systems, including, alkyd, epoxy, chlorinated rubber, bituminous, polyurethane, acrylic and polyester.

TYPICAL USAGE LEVELS: Low optimum use levels range from 0.5%-8.0% of K-SPERSE 132 as supplied, based on total pigment weight. The greater the surface area of the pigments used, the greater the level of K-SPERSE 132 will be necessary for proper dispersion. As a guide, we recommend the following approximate amounts of K-SPERSE 132 to use for the following pigments:

<u>Pigment</u>	<u>Surface Area</u>	<u>As Supplied mg/m² Pigment</u>	<u>As Supplied Lbs. Per 100 Lbs. Pigment</u>
Rutile Titanium Dioxide	13m ² /g	0.46	0.6
Phthalocyanine Blue	67m ² /g	0.52	3.5
Transparent Iron Oxide	93m ² /g	0.54	5.0
High Color Carbon Black	560m ² /g	0.13	7.0

Follow these guidelines to determine weight percent of K-SPERSE needed per 100 pounds of pigment:

- For most pigments: K-SPERSE level (wt.) = 0.05 x pigment surface area (m²/g)
- For carbon black pigments: K-SPERSE level (wt.) = 0.13 x pigment surface area (m²/g)

INCORPORATION: K-SPERSE 132 should be dissolved in the mill base prior to the pigment addition.

SHELF LIFE: 36 months from the date of manufacture, when stored at ambient conditions in the original container.

HANDLING & STORAGE: Keep the container tightly closed and store at room temperature away from direct sunlight. For further information, please consult the Material Safety Data Sheet.

REGULATORY: Please refer to Section 15 of the Material Safety Data Sheet for information.

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**TROUBLE SHOOTING
GUIDE:**

Which dispersing agent should be used?

For most solvent borne systems, start out with K-SPERSE 152 or 152MS for those systems containing mineral spirits. For solventless ink applications, try K-SPERSE 152PAO. If zinc compounds can not be used try K-SPERSE 131.

For powder coatings, try K-SPERSE 6501 first.

Does K-SPERSE work the same in all systems?

No, with poor wetting resins, (i.e., low MW polyesters, short oil alkyds, etc.) there may not be enough "wetting" power present in the grind medium. The addition of approximately 8% (based on total weight of grind) of a good wetting resin such as Paraloid® AT-400, an acrylic resin supplied by Rohm & Haas, should sufficiently wet out the pigment and help stabilize the grind.

Initially, the grind viscosity is very low but over time it gelled. Is there any way to overcome this?

With some pigments, reagglomeration can lead to gelling or an increase in viscosity. This is unavoidable with some high oil absorption pigments such as high color carbon blacks. However, by adding all or part of the letdown immediately to the grind, the viscosity can be stabilized and the chance of reagglomeration and gelling is dramatically reduced.

Will K-SPERSE affect the cure response of a heat cured coating?

K-SPERSE 152 and 6501 are weakly acidic and therefore will help catalyze amino crosslinked systems. In this case, the amount of catalyst should be reduced. If that is not an option, then try K-SPERSE 131 or 6502.

In epoxy systems, the zinc salt may hurt the stability of the system, in which case we recommend the K-SPERSE 131.

Will K-SPERSE affect the cure response of a 2K urethane coating?

Yes, the higher reactivity of K-SPERSE 152 and 152 MS preclude their use in 2K urethane coatings. For these systems we recommend K-SPERSE 131.