

NACURE 4575 is an amine neutralized acid phosphate catalyst recommended for use in coatings that are crosslinked with fully or partially alkylated amino resins. This product may offer improved resistance to coatings exposed to environmental acids.

**ADVANTAGES:** Good solubility  
Good water resistance  
Improved stability with polymeric amino resins

<b>TYPICAL PROPERTIES:</b>	Appearance	Clear, light straw liquid
	% Active	25
	pH (1:1 with I water)	7.5
	Weight per gallon, 25°C	8.1 lbs.
	Volatile	Methanol/butanol
	Gardner Color	1

**SOLUBILITY:** Soluble in water, alcohols, glycol ethers, and esters. Partially soluble in ketones. Insoluble in aromatic and aliphatic hydrocarbons.

**APPLICATIONS:** Automotive primers  
Automotive basecoats  
Automotive clearcoats  
Coil coatings

**TYPICAL USAGE LEVELS:** 0.5 - 2.0 % as supplied on total resin solids.

**INCORPORATION:** May be added to the coating with agitation as supplied or pre-diluted with alcohol.

**SHELF LIFE:** 18 months from the date of manufacture, when stored at ambient conditions in the original container.

**HANDLING & STORAGE:** NACURE 4575 is classified as a flammable liquid. Safe handling of this product should include the use of safety glasses and gloves. Avoid breathing vapors - use with adequate ventilation. Product should be stored in lined or glass containers away from sunlight and excessive heat. Refer to MSDS for detailed information.

**REGULATORY:** Please refer to Section 15 of the Material Safety Data Sheet for information.