

**NACURE<sup>®</sup> XC-269**  
**Acid Catalyst**  
**(Replaces NACURE 4046)**



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NACURE XC-269 is a specially formulated catalyst recommended for use in epoxy/phenolic based coatings.

**ADVANTAGES:** Excellent solubility  
Good package stability  
Good adhesion  
Complies with FDA 21CFR, Section 175.300 and EC Directive 2002/72/EC  
Bis Phenol A (BPA) Free

<b>TYPICAL PROPERTIES:</b>	Appearance	Clear, straw liquid
	% Non-volatile	17%
	Weight per gallon, 25°C	7.6 lbs.
	Volatile	Xylene/butanol

**SOLUBILITY:** Soluble in alcohols, glycol ethers, glycols, esters and ketones. Partially soluble in aromatic solvents. Insoluble in aliphatic hydrocarbons and water.

**APPLICATIONS:** Exterior can coatings  
Interior can coatings  
Coil coatings

**TYPICAL USAGE LEVELS:** 2.0 - 5.0% as supplied on total resin solids.

**INCORPORATION:** May be added to the coating with agitation as supplied or pre-diluted with alcohol.

**SHELF LIFE:** 15 months from the date of manufacture, when stored at ambient conditions in the original container.

**HANDLING & STORAGE:** NACURE XC-269 is classified as a flammable and corrosive liquid. Safe handling of this product should include the use of safety glasses and gloves. Avoid breathing vapors - use with adequate ventilation. Product should be stored in lined or glass containers away from sunlight and excessive heat. Refer to MSDS for detailed information.

**REGULATORY:** Please refer to Section 15 of the Material Safety Data Sheet for information.