NACURE 1419 is a covalently blocked DNNSA catalyst. The polymeric moiety remains in the system and is capable of reacting with the crosslinking agent.

**ADVANTAGES:**
- Very low conductivity
- Excellent adhesion and salt spray properties
- Least affected by pigment absorption

**TYPICAL PROPERTIES:**
- Appearance: Clear, dark liquid
- % Active: 30
- % Non-volatile: 47.8
- Volatile: Xylene/MIBK
- Weight per gallon @ 25°C (lbs): 7.76

**SOLUBILITY:**
Soluble in alcohols, glycol ethers, glycols, esters, ketones and aromatic and aliphatic hydrocarbons. Insoluble in water.

**APPLICATIONS:**
- Electrostatic spray
- Can coatings
- Coil coatings
- Electrocoat
- Metal decorating

**TYPICAL USAGE LEVELS:**
0.5 - 2.0 % as supplied on total resin solids.

**INCORPORATION:**
May be added to the coating with agitation as supplied or pre-diluted.

**SHELF LIFE:**
12 months from the date of manufacture, when stored at ambient conditions in the original container.

**HANDLING & STORAGE:**
NACURE 1419 is classified as a flammable liquid. Safe handling of this product should include the use of safety glasses and gloves. Avoid breathing vapors - use with adequate ventilation. Product should be stored in lined or glass containers away from sunlight and excessive heat. Refer to SDS for detailed information.

**REGULATORY:**
Please refer to Section 15 of the Safety Data Sheet for information.