NACURE 2500 is an amine neutralized p-TSA catalyst designed for low temperature cure and maximum viscosity stability.

**ADVANTAGES:**
- Excellent cure response and viscosity stability
- Waterborne or high solids coatings
- Exterior durability

**TYPICAL PROPERTIES:**
- **Appearance:** Clear, straw liquid
- **% Active:** 25
- **pH (1:1 with DI water):** 6.9
- **Volatile:** Isopropanol/n-propanol
- **Weight per gallon @ 25°C (lbs):** 8.1

**SOLUBILITY:**
SOLuble in water, alcohols, glycol ethers and glycols. Partially soluble in ketones. Insoluble in aliphatic and aromatic hydrocarbons.

**APPLICATIONS:**
- General industrials
- Automotive topcoats
- Coil coatings

**TYPICAL USAGE LEVELS:**
0.5 to 2.0% as supplied on total resin solids.

**INCORPORATION:**
May be added to the coating as supplied or pre-diluted with alcohol.

**SHELF LIFE:**
12 months from the date of manufacture, when properly stored in the original container.

**HANDLING & STORAGE:**
NACURE 2500 is classified as a flammable liquid. Safe handling of this product should include the use of safety glasses and gloves. Avoid breathing vapors - use with adequate ventilation. Product should be stored in lined or glass containers, in a cool location at 15°- 20°C (59°- 68°F) and away from sunlight and excessive heat. NACURE 2500 drums may build up pressure on prolonged storage. It is essential that the drums be vented periodically or fitted with pressure relief vent plugs, as permitted or authorized by local regulations. Vent plugs are available upon request. Refer to SDS for details.

**REGULATORY:**
Please refer to Section 15 of the Safety Data Sheet for information.