NACURE 2530 is an amine neutralized p-TSA catalyst. It is similar to NACURE 2500, except supplied at a lower pH. This allows for faster cure and reduces the potential of wrinkling from volatile amines, particularly at cure temperatures of 121° C (250° F) or higher.

**ADVANTAGES:**
- Fast cure
- Reduced wrinkling

**TYPICAL PROPERTIES:**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Clear, straw liquid</td>
</tr>
<tr>
<td>% Active</td>
<td>25</td>
</tr>
<tr>
<td>pH (1:1 with DI water)</td>
<td>6.0</td>
</tr>
<tr>
<td>Volatile</td>
<td>Isopropanol/methanol</td>
</tr>
<tr>
<td>Weight per gallon @ 25°C (lbs)</td>
<td>8.0</td>
</tr>
</tbody>
</table>

**SOLUBILITY:**
Soluble in water, alcohols, esters, glycols and glycol ethers. Partially soluble in ketones. Insoluble in aliphatic and aromatic hydrocarbons.

**APPLICATIONS:**
Appliance finishes
- Automotive topcoats
- Coil coatings
- Can coatings
- General industrials
- Paper coatings
- Wood coatings

**TYPICAL USAGE LEVELS:**
0.5 to 2.0% as supplied on total resin solids.

**INCORPORATION:**
May be added to the coating as supplied or pre-diluted with alcohol.

**SHELF LIFE:**
12 months from the date of manufacture, when stored at ambient conditions in the original container.

**HANDLING & STORAGE:**
NACURE 2530 is classified as a flammable liquid. Safe handling of this product should include the use of safety glasses and gloves. Avoid breathing vapors - use with adequate ventilation. Product should be stored in lined or glass containers away from sunlight and excessive heat. Refer to SDS for detailed information.

**REGULATORY:**
Please refer to Section 15 of the Safety Data Sheet for information.

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