NACURE 2547 is an amine blocked p-TSA catalyst that is diluted with water for easier incorporation into aqueous systems.

**ADVANTAGES:**
- Solubility in waterborne systems
- Excellent cure response and viscosity stability

**TYPICAL PROPERTIES:**
- **Appearance:** Clear, colorless liquid
- **% Active:** 25
- **Gardner color:** 1
- **pH (as supplied):** 8.6
- **Volatile:** Water
- **Weight per gallon @ 25°C (lbs):** 9.18

**SOLUBILITY:**
Soluble in water, alcohols, glycols, and glycol ethers. Insoluble in esters, ketones, aromatic and aliphatic hydrocarbons.

**APPLICATIONS:**
Waterborne general industrial

**TYPICAL USAGE LEVELS:**
0.5 - 2.0% as supplied on total resin solids.

**INCORPORATION:**
May be added to the coating with agitation as supplied or pre-diluted with water.

**SHELF LIFE:**
18 months from the date of manufacture, when stored at ambient conditions in the original container.

**HANDLING & STORAGE:**
Safe handling of this product should include the use of safety glasses and gloves. Avoid breathing vapors - use with adequate ventilation. Product should be stored in lined or glass containers away from sunlight and excessive heat. Refer to SDS for detailed information.

**REGULATORY:**
Please refer to Section 15 of the Safety Data Sheet for information.