NACURE 3327 is an amine neutralized DNNDSA catalyst that has been formulated to provide increased solubility when compared to other amine blocked DNNDSA catalysts. NACURE 3327 offers an excellent combination of package stability and cure response.

**ADVANTAGES:**
- Excellent adhesion
- Improved solubility
- Good corrosion resistance

**TYPICAL PROPERTIES:**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Clear, dark liquid</td>
</tr>
<tr>
<td>% Active</td>
<td>25</td>
</tr>
<tr>
<td>pH (1:1 with DI water)</td>
<td>7.0</td>
</tr>
<tr>
<td>Volatile</td>
<td>Isopropanol/isobutanol</td>
</tr>
<tr>
<td>Weight per gallon @ 25°C (lbs)</td>
<td>7.6</td>
</tr>
</tbody>
</table>

**SOLUBILITY:**
Soluble in water, alcohols, glycol ethers and glycols. Partially soluble in ketones and esters. Insoluble in aromatic and aliphatic hydrocarbons.

**APPLICATIONS:**
- Metal decorating
- Coil coatings
- Appliance finishes
- Can coatings
- General industrial
- Electrostatic spray applications

**TYPICAL USAGE LEVELS:**
0.5 - 2.0 % as supplied on total resin solids.

**INCORPORATION:**
May be added to the coating with agitation as supplied or pre-diluted with alcohol.

**SHELF LIFE:**
18 months from the date of manufacture, when stored at ambient conditions in the original container.

**HANDLING & STORAGE:**
NACURE 3327 is classified as a flammable liquid. Safe handling of this product should include the use of safety glasses and gloves. Avoid breathing vapors - use with adequate ventilation. Product should be stored in lined or glass containers away from sunlight and excessive heat. Refer to SDS for detailed information.

**REGULATORY:**
Please refer to Section 15 of the Safety Data Sheet for information.