NACURE 3525 is an amine neutralized DNNDSA catalyst that utilizes a slower releasing amine for higher bake temperatures. NACURE 3525 is formulated for increased solubility, especially in high solids polyester and alkyd formulations.

ADVANTAGES:
- Good adhesion and salt spray resistance
- Excellent water resistance
- No wrinkling in most high solids coatings

TYPICAL PROPERTIES:

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Clear, amber liquid</td>
</tr>
<tr>
<td>% Active</td>
<td>25</td>
</tr>
<tr>
<td>pH (1:1 with DI water)</td>
<td>7.7</td>
</tr>
<tr>
<td>Volatile</td>
<td>Isopropanol/Isobutanol</td>
</tr>
<tr>
<td>Weight per gallon @ 25°C (lbs)</td>
<td>7.7</td>
</tr>
</tbody>
</table>

SOLUBILITY:
Soluble in water, alcohols, glycol ethers, glycols and ketones. Partially soluble in esters. Insoluble in aromatic and aliphatic hydrocarbons.

APPLICATIONS:
- Metal decorating
- Coil coatings
- Automotive topcoats
- Can coatings
- Appliance finishes
- General industrials
- Electrostatic spray

TYPICAL USAGE LEVELS:
0.5 to 2.0 % as supplied on total resin solids.

INCORPORATION:
May be added to the coating as supplied or pre-diluted with alcohol.

SHELF LIFE:
18 months from the date of manufacture, when stored at ambient conditions in the original container.

HANDLING & STORAGE:
NACURE 3525 is classified as a flammable liquid. Safe handling of this product should include the use of safety glasses and gloves. Avoid breathing vapors - use with adequate ventilation. Product should be stored in lined or glass containers. Refer to SDS for detailed information.

REGULATORY:
Please refer to Section 15 of the Safety Data Sheet for information.

File: NACURE 3525_2
Issue Date: 12/21/17
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