NACURE 4000 is an alkyl acid phosphate catalyst. It is a weak acid catalyst recommended for use with high-NH/polymeric melamines and phenolic crosslinkers.

**ADVANTAGES:**
- Good package stability
- Broad solubility
- Good adhesion

**TYPICAL PROPERTIES:**
- Appearance: Clear, light straw liquid
- % Active: 100
- Acid number: 650
- Specific gravity @ 25°C: 1.42
- Weight per gallon @ 25°C (lbs): 11.8

**SOLUBILITY:**
- Soluble in glycol ethers, glycols, esters, ketones, water and aromatic hydrocarbons.
- Insoluble in aliphatic hydrocarbons.

**APPLICATIONS:**
- Wood coatings
- General industrials
- Plastic coatings

**SHELF LIFE:**
- 18 months from date of manufacture when stored at ambient conditions in the original container.

**HANDLING:**
NACURE 4000 is classified as a corrosive liquid. Safe handling of this product should include the use of safety glasses and gloves. Avoid breathing vapors - use with adequate ventilation. Consult your SDS for more information.

**REGULATORY:**
Please refer to section 15 of the Safety Data Sheet for information.