NACURE 4167 is an amine neutralized phosphate catalyst. It is a weak acid catalyst that is particularly effective with polymeric or high imino melamines and phenolics.

ADVANTAGES:
- Good solubility
- Good water resistance
- Excellent stability

TYPICAL PROPERTIES:
- Appearance: Clear, straw liquid
- % Active: 25
- pH (1:1 with DI water): 7.0
- Volatile: Isopropanol/isobutanol
- Weight per gallon @ 25°C (lbs): 7.16

SOLUBILITY:
Soluble in water, alcohols, glycol ethers, esters, ketones, aromatic and aliphatic hydrocarbons.

APPLICATIONS:
- General industrials
- Automotive
- Waterborne coatings

TYPICAL USAGE LEVELS:
0.5 to 2.0% as supplied on total resin solids.

INCORPORATION:
May be added to the coating with agitation as supplied or pre-diluted with alcohol.

SHELF LIFE:
18 months from the date of manufacture, when stored at ambient conditions in the original container.

HANDLING & STORAGE:
NACURE 4167 is classified as a flammable liquid. Safe handling of this product should include the use of safety glasses and gloves. Avoid breathing vapors - use with adequate ventilation. Product should be stored in lined or glass containers away from sunlight and excessive heat. Refer to Safety Data Sheet for detailed information.

REGULATORY:
Please refer to Section 15 of the Safety Data Sheet for information.