NACURE 5225 is an amine neutralized DDBSA catalyst. Advantages over blocked p-TSA catalysts are viscosity stability and solubility.

**ADVANTAGES:**
- Broad solubility
- Good exterior durability
- Excellent viscosity stability

**TYPICAL PROPERTIES:**
<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Clear, light color liquid</td>
</tr>
<tr>
<td>% Active</td>
<td>25</td>
</tr>
<tr>
<td>pH (1:1 with DI water)</td>
<td>6.8</td>
</tr>
<tr>
<td>Volatile</td>
<td>Isopropanol</td>
</tr>
<tr>
<td>Weight per gallon @ 25°C</td>
<td>7.4</td>
</tr>
</tbody>
</table>

**SOLUBILITY:**
Soluble in water, alcohols, glycol ethers, glycols, esters, ketones, aromatic and aliphatic hydrocarbons.

**APPLICATIONS:**
- Automotive topcoats
- Can coatings
- General industrials

**TYPICAL USAGE LEVELS:**
0.5 to 2.0 % as supplied on total resin solids.

**INCORPORATION:**
May be added to the coating with agitation as supplied or pre-diluted with alcohol.

**SHELF LIFE:**
Minimum of 15 months from the date of manufacture, when stored at ambient conditions in the original container.

**HANDLING & STORAGE:**
NACURE 5225 is classified as a flammable liquid. Safe handling of this product should include the use of safety glasses and gloves. Avoid breathing vapors - use with adequate ventilation. To prevent possible color change, product should be stored in lined or brown glass containers away from sunlight and excessive heat. Refer to Safety Data Sheet for detailed information.

**REGULATORY:**
Please refer to Section 15 of the Safety Data Sheet for information.