NACURE 8924 is an amine blocked sulfonic acid catalyst that is diluted with water for easier incorporation into aqueous systems.

**ADVANTAGES:**
- Solubility in waterborne systems
- Excellent cure response

**TYPICAL PROPERTIES:**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Clear, straw liquid</td>
</tr>
<tr>
<td>% Active</td>
<td>25</td>
</tr>
<tr>
<td>Gardner color</td>
<td>1</td>
</tr>
<tr>
<td>pH (as supplied)</td>
<td>8.5</td>
</tr>
<tr>
<td>Volatile</td>
<td>Water</td>
</tr>
<tr>
<td>Weight per gallon, 25°C</td>
<td>9.1</td>
</tr>
</tbody>
</table>

**SOLUBILITY:**
Soluble in water, alcohols, glycols, and glycol ethers. Insoluble in esters, ketones, aromatic and aliphatic hydrocarbons.

**APPLICATIONS:**
- General industrial
- Waterborne coatings
- Wood coatings

**TYPICAL USAGE LEVELS:**
0.5 - 2.0 % as supplied on total resin solids.

**INCORPORATION:**
May be added to the coating with agitation as supplied or pre-diluted with water.

**SHELF LIFE:**
24 months from the date of manufacture, when stored at ambient conditions in the original container.

**HANDLING & STORAGE:**
Safe handling of this product should include the use of safety glasses and gloves. Avoid breathing vapors - use with adequate ventilation. Product should be stored in lined or glass containers away from sunlight and excessive heat. Refer to Safety Data Sheet for detailed information.

**REGULATORY:**
Please refer to Section 15 of the Safety Data Sheet for information.