

NACURE XC-300 is a latent blocked catalyst based on an alkylaromatic sulfonic acid. It is designed to offer improved stability in amino crosslinked primers that employ basic or ion exchange type anti-corrosive pigments.

ADVANTAGES:

Amine free
Improved cure stability in thermoset anti-corrosive primers
Excellent solubility in non-polar solvents
Improved "solvent pop" resistance
Excellent humidity and salt spray resistance

**TYPICAL
PROPERTIES:**

Appearance	Clear, brown liquid
% Active	25
Volatile	Hydrocarbon solvents
Weight per gallon @ 25°C (lbs)	7.0

SOLUBILITY:

Soluble in aromatic and aliphatic hydrocarbons, alcohols, esters, ketones and glycol ethers. Insoluble in glycols and water.

APPLICATIONS:

Coil coating primers
Primers for appliance finishes
General industrial thermoset primers

**TYPICAL USAGE
LEVELS:**

1.0 - 4.0% as supplied on total formula.

INCORPORATION:

May be added to the coating with agitation as supplied or pre-diluted with solvent. Phase separation is possible; shake or stir before use.

SHELF LIFE:

12 months from the date of manufacture, when stored at ambient conditions in the original container.

**HANDLING &
STORAGE:**

NACURE XC-300 is classified as a flammable liquid. Safe handling of this product should include the use of safety glasses and gloves. Avoid breathing vapors - use with adequate ventilation. Product should be stored in lined or glass containers away from sunlight and excessive heat. Refer to Safety Data Sheet for detailed information.

REGULATORY:

Please refer to Section 15 of the Safety Data Sheet for information.