NACURE XP-357 is an amine neutralized p-TSA catalyst. It is recommended for applications which require rapid cure response at temperatures as low as 200°F (93°C). It can be used in both aqueous and solventborne thermoset coatings.

**ADVANTAGES:** Formulated for rapid cure or short cure schedules.

Very low tendency to yellow

**TYPICAL PROPERTIES:**

- **Appearance:** Clear, straw liquid
- **% Active:** 20
- **pH (1:1 with DI Water):** 3.0
- **Weight per gallon, 25°C:** 8.0 lbs.
- **Volatile:** Methanol

**SOLUBILITY:** Soluble in water, alcohols, esters, glycol ethers and aromatics. Partially soluble in ketones. Insoluble in aliphatic hydrocarbons.

**APPLICATIONS:**

- Wood coatings
- Paper coatings
- Plastic coatings
- General industrial
- Automotive basecoats

**TYPICAL USAGE LEVELS:** 0.5 to 2.0% as supplied on total resin solids.

**INCORPORATION:** May be added to the coating with agitation as supplied or pre-diluted with alcohol.

**SHELF LIFE:** 12 months from the date of manufacture, when stored at ambient conditions in the original container.

**HANDLING & STORAGE:** NACURE XP-357 is classified as a flammable liquid. Safe handling of this product should include the use of safety glasses and gloves. Avoid breathing vapors - use with adequate ventilation. Periodic venting of the container may be required to relieve pressure build-up. The Safety Data Sheet should be consulted prior to use. Product should be stored in lined or glass containers away from sunlight and excessive heat.

**REGULATORY:** Please refer to Section 15 of the Safety Data Sheet for information.

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