

NACURE XP-379 is an amine blocked DDBSA catalyst supplied in Isopropanol.

**ADVANTAGES:** Broad solubility  
Good exterior durability  
Excellent viscosity stability

<b>TYPICAL PROPERTIES:</b>	Appearance	Clear, straw liquid
	% Active	25
	Gardner Color	1
	pH (1:1 with DI water)	7.7
	Volatile	Isopropanol
	Weight per gallon @ 25°C (lbs)	7.2

**SOLUBILITY:** Soluble in water, alcohols, glycol ethers, glycols, esters, ketones, aromatic and aliphatic hydrocarbons.

**APPLICATIONS:** Automotive topcoats  
Can coatings  
General industrials

**TYPICAL USAGE LEVELS:** 0.5 to 2.0 % as supplied on total resin solids.

**INCORPORATION:** May be added to the coating as supplied or pre-diluted with alcohol.

**SHELF LIFE:** Minimum of 18 months from the date of manufacture, when stored at ambient conditions in the original container.

**HANDLING & STORAGE:** NACURE XP-379 is classified as a flammable liquid. Safe handling of this product should include the use of safety glasses and gloves. Avoid breathing vapors - use with adequate ventilation. To prevent possible color change, product should be stored in lined or brown glass containers away from sunlight and excessive heat. Refer to Safety Data Sheet for detailed information.

**REGULATORY:** Please refer to Section 15 of the Safety Data Sheet for information.