## Product K-STAY<sup>®</sup> 511 Data Liquid Thixotrope for Science Road Solventborne Coatings Norwalk, CT 06852 USA Sheet Phone: +1 (203) 866-5551 Toll Free: (800) 431-7900 E-Mail: coatings@kingindustries.com **ADVANTAGES:** K-STAY 511 is a liquid thixotrope for pigmented solventborne applications. It is a pourable liquid which makes for ease of use in production. K-STAY 511 is highly efficient requiring low dosage levels to improve pigment suspension and sag control. K-STAY 511 provides the following benefits: Pourable • Excellent sag resistance in high solids coatings • Eliminates hard settling • • Excellent performance in polar formulations No negative effects on final film properties • Enhances thermal sag control TYPICAL **Brown** liquid Appearance **PROPERTIES:** Active Content 50% Volatile Aromatic 100 Specific Gravity, 25°C 0.924 Weight per Gallon 7.7 **APPLICATIONS:** K-STAY 511 is designed to be effective in a wide range of solventborne formulations including acrylics, polyesters, urethanes, alkyds and epoxies. **TYPICAL USAGE** 0.5 to 2.0% as supplied based on total formulation weight LEVELS: **INCORPORATION:** K-STAY 511 should be added directly to the pigment grind. Since K-STAY 511 associates with pigments, addition to the grind promotes strong pigment interaction and thixotropic effect. Minimum of 24 months from date of manufacture when stored at ambient SHELF LIFE: temperatures in the original container. **HANDLING &** Avoid breathing vapors. Keep the container tightly closed. Store at room STORAGE: temperature and away from all sources of ignition. Refer to the MSDS for detailed information.

File: K-STAY 511

Issue Date: 8/17/2017

Supersedes: 9/26/2008

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