

NACURE SC-55 is an amine neutralized aromatic sulfonic acid, high activity catalyst. It provides excellent balance of cure response and package stability.

ADVANTAGES:

- Broad solubility
- Good exterior durability
- Good color stability
- Excellent viscosity stability
- High active content

TYPICAL PROPERTIES:	Appearance	Clear, straw liquid
	% Active	50
	pH (1:1 with DI water)	7.4
	Weight per gallon @ 25°C (lbs.)	8.1
	Volatile	Isopropanol

SOLUBILITY: Soluble in water, alcohols, glycol ethers, glycols, esters, ketones, aromatic and aliphatic hydrocarbons.

APPLICATIONS:

- Automotive topcoats
- Appliance finishes
- General industrials

TYPICAL USAGE LEVELS: 0.25 to 1.0 % as supplied on total resin solids.

INCORPORATION: May be added to the coating with agitation as supplied or pre-diluted with alcohol.

SHELF LIFE: Minimum of 15 months from the date of manufacture, when stored at ambient conditions in the original container.

HANDLING & STORAGE: NACURE SC-55 is classified as a flammable liquid. Safe handling of this product should include the use of safety glasses and gloves. Avoid breathing vapors - use with adequate ventilation. To prevent possible color change, product should be stored in lined or brown glass containers away from sunlight and excessive heat. Refer to SDS for detailed information.

REGULATORY: Please refer to Section 15 of the Safety Data Sheet for information.

File: SC-55

Issue Date: 12/10/2019

Supersedes: