

NACURE XC-194K is a latent blocked catalyst based on an alkylaromatic sulfonic acid. It is designed to offer improved stability in amino crosslinked primers that employ basic or ion exchange type anti-corrosive pigments.

**ADVANTAGES:**

- Amine free
- Improved cure stability in thermoset anti-corrosive primers
- Excellent solubility in non-polar solvents
- Improved "solvent pop" resistance
- Excellent humidity and salt spray resistance

**TYPICAL PROPERTIES:**

Appearance	Clear, brown liquid
% Active	23
Volatile	Hydrocarbon solvents
Weight per gallon @ 25°C (lbs)	6.7

**SOLUBILITY:** Soluble in aromatic and aliphatic hydrocarbons, alcohols, esters, ketones and glycol ethers. Insoluble in glycols and water.

**APPLICATIONS:**

- Coil coating primers
- Primers for appliance finishes
- General Industrial thermoset primers

**TYPICAL USAGE LEVELS:** 1.0 - 4.0% as supplied on total formula.

**INCORPORATION:** May be added to the coating with agitation as supplied or pre-diluted with solvent. Phase separation is possible; shake or stir before use.

**SHELF LIFE:** 12 months from the date of manufacture, when stored at ambient conditions in the original container.

**HANDLING & STORAGE:** NACURE XC-194K is classified as a flammable liquid. Safe handling of this product should include the use of safety glasses and gloves. Avoid breathing vapors - use with adequate ventilation. Product should be stored in lined or glass containers away from sunlight and excessive heat. Refer to Safety Data Sheet for detailed information.

**REGULATORY:** Please refer to Section 15 of the Safety Data Sheet for information.