### **DOG Deutsche Oelfabrik**



Name Deoflow S

**Description** dispersing agent, zinc and water free

**Composition** calcium salt of saturated fatty acids and amide-esters

**Appearance** beige pellets or flakes

## **Analytical Values**

Ash, 2 h at 950 °C [%]	DIN EN ISO 3451-1	3.5 - 5.5
Dropping point, Mettler-app	aratus [°C] DIN ISO 2176	100 - 110
Density at 20 °C [g/cm <sup>3</sup> ]	DIN ISO 787 part 10A	1.0

Dosage

[phr] 1 - 5

German Food Legislation not approved

(BfR Recommendation XXI)

US Code of Federal Regulations,
FDA - CFR Title 21, Part 177.2600

**Supply Form** 

Pellets 25 kg in PE-bags 20 kg in PE-bags Flakes

**Storage Stability** 

In originally sealed package min. 24 months in cool and dry places

# **Classification and Labelling**

For detailed information, please refer to our Material Safety Data Sheet.

#### **Behaviour and Effects**

Deoflow S acts as a lubricant and dispersing agent which improves flow properties of rubber-compounds and mould release. An optimum dispersing effect is obtained when Deoflow S is added at the beginning of the mixing cycle. Furthermore the sticking of the compounds to the mixing units is reduced. Deoflow S can also be added at the end of the mixing cycle or during warming up the finished compounds to obtain the best release effect.

## Application

- Mainly for intricate moulds
- Generally for rubber compounds which cause difficulties during processing if water or zinc containing processing aids could cause interferences

#### **Notes**

For detailed description of technological effects and dosages see DOG-Kontakt 40, 42, 44 and 45.

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