

Product Data Sheet

K-FLEX[®] 171-90 Polyester Diol



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K-FLEX 171-90 is a chain extended version of K-FLEX 188. Although it is slower reacting in isocyanate crosslinked systems than K-FLEX 188, it offers longer pot life, improved adhesion and flexibility. Because of its lower hydroxyl number, K-FLEX 171-90 requires less crosslinker. K-FLEX 171-90 can also be used as a modifier of aminoplast crosslinked coatings, inks and adhesives to improve flexibility and adhesion.

APPLICATIONS:

2K Urethane Coatings
Office Furniture Coatings
Appliance Coatings
Elastomeric Coatings
Metal Decoration
Flexible Substrates
Epoxy Flexibilizer
Coil Coatings

ADVANTAGES:

Low VOC
High Resistivity
Low Isocyanate Demand
Prolonged Potlife
Good Flow/Leveling
Improved Flexibility

TYPICAL PROPERTIES:

Appearance	Clear to Hazy Straw Liquid
% Active	90
Viscosity, cPs, 25° C	3,700
Hydroxyl number*	130
Hydroxyl equiv. Weight*	432
Weight per gallon, 25°C	9.2 lb.
Gardner color	1
Volatile	Butyl Acetate/Xylene
* As Supplied	

SOLUBILITY:

Soluble in alcohols, esters, ketones, xylene, Aromatic 100 and Aromatic 150.
Partially soluble in mineral spirits. Insoluble in water.

TYPICAL USAGE LEVELS:

Typically 5-10% on total resin solids (TRS) for melamine baking systems or 5-25% on TRS for 2-component urethanes.

SHELF LIFE:

24 months from the date of manufacture when stored at room temperature in the original container.

HANDLING & STORAGE:

Store at ambient temperatures in a dry location. Haze may develop upon prolonged storage or temps: 0-5°C. Warming to 40-50°C will restore clarity.

REGULATORY:

File:K-FLEX 171-90

Please refer to Section 15 of the Safety Data Sheet for information.

Issue Date: 8/17/17

Supersedes: 5/31/02

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