

Preliminary Data Sheet

K-KAT[®] XK-678



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K-KAT XK-678 is a non-tin catalyst for a variety of organosilane based coatings, adhesives, sealants and elastomers, particularly for catalysis of oximinosilane polymers.

- ADVANTAGES:**
- Catalyst for ambient temperature cure
 - Excellent catalyst for the reaction of 1K and 2K oximinosilane polymers.
 - Non-yellowing

TYPICAL PROPERTIES:	Appearance	Light straw liquid
	% Active	100.0
	Specific gravity, 25°C (g/ml)	1.19

SOLUBILITY: Soluble in glycol ethers, glycols, esters, ketones and water. Not soluble in aliphatic and aromatic hydrocarbons.

APPLICATIONS: K-KAT XK-678 can be used in ambient cured 1K organosilane and 2K organosilane hybrid coatings, caulks, adhesives, sealants and elastomers.

TYPICAL USAGE LEVELS: 1.0– 3.0% based on total formulation weight.

INCORPORATION: K-KAT XK-678 can be added directly to the formulated 1K organosilane anytime during the manufacturing process. It can be added to the polyol component of 2K organosilane hybrid systems.

SHELF LIFE: 18 months from the date of manufacture, when stored at ambient conditions in the original container.

HANDLING & STORAGE: Product should be stored in a cool, dry environment away from sunlight and excessive heat. Consult the Safety Data Sheet prior to use.

REGULATORY: Please refer to Section 15 of the Safety Data Sheet for information.

File: K-KAT XK-678

Issue Date: 6/26/2018

Supersedes: 10/28/2016