

Product Data Sheet

NA-LUBE[®] FM-1191 (Formerly KX1191)



Science Road
Norwalk, CT 06852
(800) 431-7900
Fax: (203) 866-0425
E-Mail: lad@kingindustries.com

NA-LUBE FM-1191 is a liquid tungsten-based friction modifier for automotive and industrial lubricants as well as greases. **NA-LUBE FM-1191** does not contain any sulfur or phosphorus. **NA-LUBE FM-1191** is soluble in both synthetic and petroleum based stocks.

CHEMICAL

COMPOSITION: Tungsten chemistry based on organic raw materials.

APPEARANCE: Clear, green-yellow liquid.

TYPICAL

PROPERTIES:	Tungsten Content	9.5% min.
	Nitrogen Content	1.7% max.
	Viscosity @ 40°C (ASTM D 445, DIN 51550)	70 mm ² /s (cSt)
	Viscosity @ 100°C (ASTM D 445, DIN 51550)	5.7 mm ² /s (cSt)
	Density @ 25°C (ASTM D 4052)	0.986 g/ml
	Flash Point, COC (ASTM D 92, DIN 51376)	136°C (277°F)

Note: The above analytical data are not specifications

		<u>Typical Treat Levels</u>
APPLICATIONS:	Automotive Lubricants	0.3% - 3.0%
	Industrial Lubricants	0.3% - 2.0%
	Greases	1.0% - 4.0%

NA-LUBE FM-1191 is a tungsten-based friction modifier that imparts antifriction and antiwear properties to lubricants and greases. **NA-LUBE FM-1191** is a phosphorus-free and sulfur-free additive that is based on well selected organic raw materials. Synergistic friction modifier performance can be achieved by combining **NA-LUBE FM-1191** with molybdenum-based friction modifiers. **NA-LUBE FM-1191** also exhibits synergistic antioxidant properties with alkylated diphenylamines.

ADVANTAGES:

- * Good friction reducing properties
- * Non-phosphorus
- * Non-sulfur
- * Excellent solubility
- * Synergistic with Mo-based friction modifiers
- * Synergistic with alkylated diphenylaminic antioxidants

(see reverse side)

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SOLUBILITY: Soluble in petroleum and synthetic lubricant base stocks and most common solvents. Insoluble in water. However, it is recommended to verify the solubility in the base oils used and the compatibility with other additives.

STANDARD PACKAGING: 440 lbs (200 kg) closed head drum.

STORAGE CONDITIONS: Store in a cool dry place away from any direct sources of heat and moisture. Maximum recommended storage temperature: 30°C (86°F)

SHELF LIFE: Best if used within 1 year of the date of manufacture.

HANDLING: Avoid all personal contact. Observe good personal hygiene. For additional information, it is advised to consult the Safety Data Sheet (SDS) for **NA-LUBE FM-1191**.

REGISTRATION: Please refer to Section 15 of the Safety Data Sheet for information.

For Samples or Technical Service, contact King Industries or your King representative.

King Industries, Inc.
Science Road
Norwalk, CT 06852-0588
Tel: 203-866-5551
Fax: 203-866-0425
E-mail: LAD@kingindustries.com

King Industries International, Inc.
Science Park 402,
1098 XH Amsterdam
The Netherlands
Tel: +31-20-723-1970
E-mail: info@kingintl.nl

China Sales Office
Dalian Mingruida Technical Consulting Co., Ltd.
Building 51, 20 Shuxiang Street
Dalian, China
Tel: +86-15941108485
Email: Hui.Wang@kingindustries.com

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Revision date: 19 SEP 2018

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