Product Data Sheet





Science Road Norwalk, CT 06852 (800) 431-7900 Fax: (203) 866-0425 E-Mail: Iad@kingindustries.com

NA-LUBE KR-023 is a unique base oil modifier offering excellent hydrolytic and thermooxidative stability. It is recommended for high temperature and extreme low volatility applications

CHEMICAL

COMPOSITION: Proprietary alkylated aromatic.

APPEARANCE: Light amber liquid.

TYPICAL

 PROPERTIES:
 Viscosity @ 40°C (ASTM D445, DIN 51 550)
 196 mm²/s (cSt)

 Viscosity @ 100°C (ASTM D445, DIN 51 550)
 19.8 mm²/s (cSt)

 Viscosity Index (Calculated)
 116

 Density @ 25°C (ASTM D4052)
 0.875 g/ml

 Weight Per Gallon @ 25°C
 7.29 lbs.

 Flash Point, COC (ASTM D92, DIN 51 376)
 300°C (572°F)

 Pour Point (ASTM D97)
 -21°C (-5.8°F)

Note: The above analytical data are not specifications.

APPLICATIONS:Vacuum FluidsCompressor OilsGreaseGear OilsGear OilsHigh Temperature Turbine OilsRefrigeration OilsOther High Performance ApplicationsCompressor Oils

NA-LUBE KR-023 is a synthetic alkyl aromatic additive with excellent thermal and hydrolytic stability and extremely low volatility. The recommended treat level of **NA-LUBE KR-023** as a modifier is between 5.0% and 15.0% depending on the application. **NA-LUBE KR-023** can also be used as a major base fluid for high temperature and vacuum applications requiring exceptional thermo-oxidative stability, solubility and lubricity.

- ADVANTAGES: * Low volatility
 - * Improves additive response
 - * Excellent thermal stability
 - * Excellent hydrolytic stability

(see reverse side)

NA-LUBE[®] KR-023

SOLUBILITY: Soluble in petroleum and synthetic lubricant base stocks and most common solvents. Insoluble in water. However, it is recommended that the solubility in the base oils used and the compatibility with other additives be verified.

STANDARD

PACKAGING: 400 lbs (181 kg) closed head drum.

STORAGE

CONDITIONS: Store in a cool, dry place away from any direct source of heat and moisture. Maximum recommended storage temperature: 46°C (115°F)

- **SHELF LIFE:** Minimum of 3 years from the date of manufacture, when stored at the above conditions in the original container.
- **HANDLING:** Avoid all personal contact. Observe good personal hygiene. For additional information, it is advised to consult the Safety Data Sheet (SDS) for **NA-LUBE KR-023**.
- **REGISTRATION:** Please refer to Section 15 of the Safety Data Sheet for information.

For Samples or Technical Service, contact King Industries or your King representative.

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Global Headquarters Tech. Services, R&D and Sales	European Tech. Sales Office	China Sales Office
King Industries, Inc.	King Industries International, Inc.	Dalian Mingruida Technical Consulting Co., Ltd
Science Road	Science Park 402	Building 51, 20 Shuxiang Street
Norwalk, CT 06852-0588	1098 XH Amsterdam	Dalian, China
Tel: 203-866-5551	The Netherlands	Tel: +86-15941108485
Fax: 203-866-0425	Tel: +31-20-723-1970	

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