NA-LUBE® BL-1400 is a fully-formulated ashless additive package for antiwear hydraulic fluids. It can be used to formulate fluids that meet Parker Hannifin (Denison) HF-0, HF-1 and HF-2 requirements.

CHEMICAL COMPOSITION: Combination of sulfur-phosphorous compounds with oxidation and corrosion inhibitors.

APPEARANCE: Light colored, clear liquid

TYPICAL PROPERTIES:
- Viscosity @ 40°C (ASTM D 445, DIN 51 550) 60 mm²/s (cSt)
- Density @ 20°C (ASTM D 1298) 0.975 kg/m³
- Nitrogen 2.5 %
- Phosphorus 0.8 %
- Sulfur 1.6 %
- Weight Per Gallon @ 20°C 7.7 lbs
- Flash Point, COC (ASTM D 92, DIN 51 376) 140°C (284°F)

Note: The above analytical data are not specifications.

APPLICATIONS:
- Hydraulic Fluids, Ashless (HF-0, HF-1, HF-2) 0.45% - 0.6%
- Circulating and Compressor Oils 0.45% - 0.6%

NA-LUBE BL-1400 is an ashless high performance hydraulic and compressor oil additive package. It has been used to formulate ISO VG 32, 46 and 68 hydraulic fluids that meet Parker Hannifin (Denison) HF-0, HF-1, and HF-2 requirements in both Group I and Group II base oils.

NA-LUBE BL-1400 is also ideally suited to formulate high quality mineral oil or PAO compressor fluids with antiwear properties.

ADVANTAGES:
- Very high oxidation stability
- High load carrying capacity
- Good demulsification
- Excellent thermal and hydrolytic stability

(see reverse side)
TEST RESULTS: Technical reports are available from King Industries and can be requested by contacting the offices shown below.

SOLUBILITY: Soluble in petroleum and synthetic lubricant base stocks and most common solvents. Insoluble in water. However, it is recommended to verify the solubility in the base oils used and the compatibility with other additives.

STANDARD PACKAGING: 440 lbs (200 kg) closed head drum.

STORAGE CONDITIONS: Formation of haze or crystallization may occur during low temperature storage. If this occurs, warming to 40-50°C with agitation will reconstitute the product. Avoid overheating to temperatures above 60°C. Store in a cool, dry place away from any direct source of heat and moisture.

Maximum recommended storage temperature: 46°C (115°F)

SHELF LIFE: Best if used within 1 year of the date of manufacture.

HANDLING: Avoid all personal contact. Observe good personal hygiene. For additional information, it is advised to consult the Safety Data Sheet (SDS) for NA-LUBE BL-1400.

REGISTRATION: Please refer to Section 15 of the Safety Data Sheet for information.

For Samples or Technical Service, contact King Industries or your King Representative.

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