

Product Data Sheet

BONDOGEN[®] E



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BONDOGEN E is a high activity plasticizer, processing aid and peptizer based on a mixture of high molecular weight sulfonic acid and low viscosity mineral oil.

CHEMICAL

COMPOSITION: Alkylaromaticsulfonic acid in a low viscosity mineral oil.

APPEARANCE: Dark mahogany liquid

TYPICAL

PROPERTIES:	Viscosity, SUS, @ 37.8°C (ASTM D 445, DIN 51 550)	200
	Acid Number (ASTM E 301)	41mg KOH/g
	Density @ 15.6°C (ASTM D 4052)	0.93 g/ml
	Weight Per Gallon @ 25°C	7.7 lbs
	Flash Point, COC (ASTM D 92, DIN 51 376)	120°C (248°F)

Note: The above analytical data are not specifications.

APPLICATIONS: All Elastomers

Typical Treat Levels
1 - 5 phr

ADVANTAGES:

- * Promotes easy and fast mixing of heavily loaded and highly accelerated stocks
- * Inhibits scorch in stock preparation
- * Improves plasticity without changing curing rates or physical properties

SOLUBILITY: Soluble in petroleum and synthetic lubricant base stocks and most common solvents. Insoluble in water. However, it is recommended to verify the solubility in the base oils used and the compatibility with other additives.

**STANDARD
PACKAGING:**

420 lbs (179 kg) closed head drum.

**STORAGE
CONDITIONS:**

Store in a cool, dry place away from any direct source of heat and moisture. Maximum recommended storage temperature: 46°C (115°F)

(see reverse side)

BONDOGEN® E

- SHELF LIFE:** Best if used within 2 years from the date of manufacture.
- HANDLING:** Avoid all personal contact. Observe good personal hygiene. For additional information, it is advised to consult the Material Safety Data Sheet (MSDS) for **BONDOGEN E**.
- REGISTRATION:** Please refer to Section 15 of the Material Safety Data Sheet for information.

For Samples or Technical Service contact King Industries or your King representative.

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