NA-LUBE FM-1191 is a liquid tungsten-based friction modifier for automotive and industrial lubricants as well as greases. NA-LUBE FM-1191 does not contain any sulfur or phosphorus. NA-LUBE FM-1191 is soluble in both synthetic and petroleum based stocks.

**CHEMICAL COMPOSITION:** Tungsten chemistry based on organic type raw materials.

**APPEARANCE:** Clear, green-yellow liquid.

**TYPICAL PROPERTIES:**
- Tungsten Content 9.5% min.
- Nitrogen Content 2.0% min.
- Viscosity @ 40ºC (ASTM D 445, DIN 51550) 70 mm²/s (cSt)
- Viscosity @ 100ºC (ASTM D 445, DIN 51550) 5.7 mm²/s (cSt)
- Density @ 25ºC (ASTM D 4052) 0.986 g/ml
- Flash Point, COC (ASTM D 92, DIN 51376) 136ºC (277ºF)

Note: The above analytical data are not specifications

**APPLICATIONS:**
- Automotive Lubricants 0.3% - 3.0%
- Industrial Lubricants 0.3% - 2.0%
- Greases 1.0% - 4.0%

NA-LUBE FM-1191 is a tungsten-based friction modifier that imparts antifriction and antiwear properties to lubricants and greases. NA-LUBE FM-1191 is a phosphorus-free and sulfur-free additive that is based on well selected organic raw materials. Synergistic friction modifier performance can be achieved by combining NA-LUBE FM-1191 with molybdenum-based friction modifiers. NA-LUBE FM-1191 also exhibits synergistic antioxidant properties with alkylated diphenylamines.

**ADVANTAGES:**
- Good friction reducing properties
- Non-phosphorus
- Non-sulfur
- Excellent solubility
- Synergistic with Mo-based friction modifiers
- Synergistic with alkylated diphenylaminic antioxidants

(see reverse side)
SOLUBILITY: Soluble in petroleum and synthetic lubricant base stocks and most common solvents. Insoluble in water. However, it is recommended to verify the solubility in the base oils used and the compatibility with other additives.

STANDARD PACKAGING: 440 lbs (200 kg) closed head drum.

STORAGE CONDITIONS: Store in a cool dry place away from any direct sources of heat and moisture. Maximum recommended storage temperature: 30ºC (86ºF)

SHELF LIFE: Best if used within 1 year of the date of manufacture.

HANDLING: Avoid all personal contact. Observe good personal hygiene. For additional information, it is advised to consult the Safety Data Sheet (SDS) for NA-LUBE FM-1191.

REGISTRATION: Please refer to Section 15 of the Safety Data Sheet for information.

For Samples or Technical Service, contact King Industries or your King representative.

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