K-KAT XK-670 is a non-tin catalyst for organosilane based coatings, adhesive, sealant and elastomer applications based on organosilane condensation reactions and for hybrid organosilane reactions.

**ADVANTAGES:**
- Good cure time characteristics
- Non-yellowing
- Non-tin

**TYPICAL PROPERTIES:**

<table>
<thead>
<tr>
<th>Appearance</th>
<th>Light amber liquid</th>
</tr>
</thead>
<tbody>
<tr>
<td>% Active</td>
<td>100.0</td>
</tr>
<tr>
<td>Specific gravity, 25°C</td>
<td>0.94</td>
</tr>
<tr>
<td>Pound per gallon, 25°C</td>
<td>7.82</td>
</tr>
</tbody>
</table>

**SOLUBILITY:**
K-KAT 670 is soluble in ketones, esters, alcohols and aromatic hydrocarbons. It is insoluble in water.

**APPLICATIONS:**
K-KAT XK-670 can be used in ambient cured 1-component organosilane and 2-component organosilane hybrid coatings, caulks, adhesives, sealants and elastomers.

**TYPICAL USAGE LEVELS:**
1.0–3.0% as supplied based on total formulation weight.

**INCORPORATION:**
K-KAT XK-670 can be added directly to the formulated 1-component organosilane anytime during the manufacturing process. It can be added to the polyol component of 2-component organosilane hybrid systems.

**SHELF LIFE:**
24 months from the date of manufacture, when stored at ambient conditions in the original container.

**HANDLING & STORAGE:**
Product should be stored in a cool, dry environment away from sunlight and excessive heat. Consult Safety Data Sheet prior to use.

**REGULATORY:**
Please refer to Section 15 of the Safety Data Sheet for information.