

# Preliminary Data Sheet

## K-KAT<sup>®</sup> XK-635



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**K-KAT XK-635** is a new non-tin catalyst recommended for solvent based or solvent free 2-component polyurethanes and 1-component blocked isocyanate systems.

**ADVANTAGES:**

- Good pot life in 2K PU systems
- Good cure time characteristics
- Non-yellowing
- Excellent gloss retention

<b>TYPICAL PROPERTIES:</b>	Appearance	Light yellow liquid
	% Active	100.0
	Specific gravity, 25°C	1.14
	Weight per gallon, 25°C	9.5

**SOLUBILITY:** K-KAT XK-635 is soluble in ketones, esters and aromatic hydrocarbons. It is insoluble in water.

**APPLICATIONS:** K-KAT XK-635 can be used in ambient cured or force dried 2-component solvent based polyurethane systems. It can also be used in thermal cured 1-component blocked isocyanate systems.

**TYPICAL USAGE LEVELS:** 0.1 – 0.5% as supplied on total resin solids for 2-component polyurethane systems.  
0.5 – 1.0% as supplied on total resin solids for blocked isocyanate systems.

**INCORPORATION:** K-KAT XK-635 can be added directly to the polyol component in 2K systems or to blocked isocyanate systems at anytime during the manufacturing process.

**SHELF LIFE:** 24 months from the date of manufacture, when stored at ambient conditions in the original container.

**HANDLING & STORAGE:** Product should be stored in a cool, dry environment away from sunlight and excessive heat. Consult the Material Safety Data Sheet prior to use.

**REGULATORY:** Please refer to Section 15 of the Material Safety Data Sheet for information.

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