NACURE 1557 is an amine blocked DNNSA catalyst specially formulated for reduced blistering in thicker films cured at high temperatures.

**ADVANTAGES:**
- Eliminates solvent popping in high bake thick films
- Slower cure gradient for better flow
- Excellent humidity and detergent resistance
- Low conductivity

**TYPICAL PROPERTIES:**
- **Appearance:** Clear, dark liquid
- **% Active:** 25
- **pH (1:1 with DI water):** 7.1
- **Volatile:** Butanol/2-butoxy ethanol
- **Weight per gallon @ 25°C (lbs):** 7.55

**SOLUBILITY:**
Soluble in alcohols, glycol ethers, glycols, esters, ketones, aromatic and aliphatic hydrocarbons. Insoluble in water.

**APPLICATIONS:**
- Electrostatic spray
- Can coatings
- Coil coatings
- Appliance finishes
- General industrials

**TYPICAL USAGE LEVELS:**
0.5 - 2.0 % as supplied on total resin solids.

**INCORPORATION:**
May be added to the coating with agitation as supplied or pre-diluted with alcohol.

**SHELF LIFE:**
18 months from the date of manufacture, when stored at ambient conditions in the original container.

**HANDLING & STORAGE:**
NACURE 1557 is classified as a flammable liquid. Safe handling of this product should include the use of safety glasses and gloves. Avoid breathing vapors - use with adequate ventilation. Product should be stored in lined or glass containers away from sunlight and excessive heat. Refer to Safety Data Sheet for detailed information.

**REGULATORY:**
Please refer to Section 15 of the Safety Data Sheet for information.

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