

# Product Data Sheet

## NACURE<sup>®</sup> 328 Blocked Catalyst



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NACURE 328 is an amine neutralized p-TSA catalyst. It is designed to reduce the cure temperature of coil and general industrial thermoset coatings, while maintaining good viscosity stability. NACURE 328 is a cost effective catalyst with excellent performance properties.

**ADVANTAGES:** Excellent cure response and viscosity stability  
Exterior durability  
Excellent cost/performance benefits

<b>TYPICAL PROPERTIES:</b>	Appearance	Clear, straw liquid
	% Active	27.5
	pH (1:1 with DI water)	7
	Volatile	Isopropanol
	Weight per gallon @ 25°C (lbs)	7.9

**SOLUBILITY:** Soluble in water, alcohols, glycol ethers and glycols. Insoluble in aliphatic and aromatic hydrocarbons.

**APPLICATIONS:** Coil coatings  
Appliance finishes  
General industrial

**TYPICAL USAGE LEVELS:** 0.5 to 2.0% as supplied on total resin solids.

**INCORPORATION:** May be added to the coating as supplied or pre-diluted with alcohol.

**SHELF LIFE:** 18 months from the date of manufacture, when stored at ambient conditions in the original container.

**HANDLING & STORAGE:** NACURE 328 is classified as a flammable liquid. Safe handling of this product should include the use of safety glasses and gloves. Avoid breathing vapors - use with adequate ventilation. Product should be stored in lined or glass containers away from sunlight and excessive heat. Refer to Safety Data Sheet for detailed information.

**REGULATORY:** Please refer to Section 15 of the Safety Data Sheet for information.

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