NACURE 328 is an amine neutralized p-TSA catalyst. It is designed to reduce the cure temperature of coil and general industrial thermoset coatings, while maintaining good viscosity stability. NACURE 328 is a cost-effective catalyst with excellent performance properties.

ADVANTAGES:  
- Excellent cure response and viscosity stability  
- Exterior durability  
- Excellent cost/performance benefits

**TYPICAL PROPERTIES:**  
<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Clear, straw liquid</td>
</tr>
<tr>
<td>% Active</td>
<td>27.5</td>
</tr>
<tr>
<td>pH (1:1 with DI water)</td>
<td>8.0</td>
</tr>
<tr>
<td>Volatile</td>
<td>Isopropanol</td>
</tr>
<tr>
<td>Weight per gallon @ 25°C (lbs)</td>
<td>7.9</td>
</tr>
</tbody>
</table>

**SOLUBILITY:**  
Soluble in water, alcohols, glycol ethers and glycols. Insoluble in aliphatic and aromatic hydrocarbons.

**APPLICATIONS:**  
- Coil coatings  
- Appliance finishes  
- General industrial

**TYPICAL USAGE LEVELS:**  
0.5 to 2.0% as supplied on total resin solids.

**INCORPORATION:**  
May be added to the coating as supplied or pre-diluted with alcohol.

**SHELF LIFE:**  
12 months from the date of manufacture, when stored at ambient conditions in the original container.

**HANDLING & STORAGE:**  
NACURE 328 is classified as a flammable liquid. Safe handling of this product should include the use of safety glasses and gloves. Avoid breathing vapors - use with adequate ventilation. Product should be stored in lined or glass containers away from sunlight and excessive heat. Refer to Safety Data Sheet for detailed information.

**REGULATORY:**  
Please refer to Section 15 of the Safety Data Sheet for information.