

Product Data Sheet

NACURE® 328 Blocked Catalyst



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NACURE 328 is an amine neutralized p-TSA catalyst. It is designed to reduce the cure temperature of coil and general industrial thermoset coatings, while maintaining good viscosity stability. NACURE 328 is a cost-effective catalyst with excellent performance properties.

ADVANTAGES: Excellent cure response and viscosity stability
Exterior durability
Excellent cost/performance benefits

TYPICAL PROPERTIES:	Appearance	Clear, straw liquid
	% Active	27.5
	pH (1:1 with DI water)	8.0
	Volatile	Isopropanol
	Weight per gallon @ 25°C (lbs)	7.9

SOLUBILITY: Soluble in water, alcohols, glycol ethers and glycols. Insoluble in aliphatic and aromatic hydrocarbons.

APPLICATIONS: Coil coatings
Appliance finishes
General industrial

TYPICAL USAGE LEVELS: 0.5 to 2.0% as supplied on total resin solids.

INCORPORATION: May be added to the coating as supplied or pre-diluted with alcohol.

SHELF LIFE: 12 months from the date of manufacture, when stored at ambient conditions in the original container.

HANDLING & STORAGE: NACURE 328 is classified as a flammable liquid. Safe handling of this product should include the use of safety glasses and gloves. Avoid breathing vapors - use with adequate ventilation. Product should be stored in lined or glass containers away from sunlight and excessive heat. Refer to Safety Data Sheet for detailed information.

REGULATORY: Please refer to Section 15 of the Safety Data Sheet for information.

File: 328_3

Issue Date: 9/5/18

Supersedes: 8/1/18

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