

Product Data Sheet

NACURE[®] 3327 Blocked Acid Catalyst



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NACURE 3327 is an amine neutralized DNNSA catalyst that has been formulated to provide increased solubility when compared to other amine blocked DNNSA catalysts. NACURE 3327 offers an excellent combination of package stability and cure response.

ADVANTAGES: Excellent adhesion
 Improved solubility
 Good corrosion resistance

TYPICAL PROPERTIES:	Appearance	Clear, dark liquid
	% Active	25
	pH (1:1 with DI water)	7.0
	Volatile	Isopropanol/isobutanol
	Weight per gallon @ 25°C (lbs)	7.6

SOLUBILITY: Soluble in water, alcohols, glycol ethers and glycols. Partially soluble in ketones and esters. Insoluble in aromatic and aliphatic hydrocarbons.

APPLICATIONS: Metal decorating
 Coil coatings
 Appliance finishes
 Can coatings
 General industrial
 Electrostatic spray applications

**TYPICAL USAGE
LEVELS:** 0.5 - 2.0 % as supplied on total resin solids.

INCORPORATION: May be added to the coating with agitation as supplied or pre-diluted with alcohol.

SHELF LIFE: 18 months from the date of manufacture, when stored at ambient conditions in the original container.

**HANDLING &
STORAGE:** NACURE 3327 is classified as a flammable liquid. Safe handling of this product should include the use of safety glasses and gloves. Avoid breathing vapors - use with adequate ventilation. Product should be stored in lined or glass containers away from sunlight and excessive heat. Refer to SDS for detailed information.

REGULATORY: Please refer to Section 15 of the Safety Data Sheet for information.

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