

NACURE XC-181 is a latent catalyst based on an alkylaromatic sulfonic acid. It is designed for use in higher bake amino crosslinked systems such as coil coatings and metal decorating.

ADVANTAGES:

Amine free
Excellent overbake resistance
Excellent solubility in non-polar solvents
Improved "solvent pop" resistance

**TYPICAL
PROPERTIES:**

Appearance	Clear, dark liquid
% Active	25.0
Volatile	Hydrocarbon solvent
Weight per gallon @ 25°C (lbs)	7.3

SOLUBILITY:

Soluble in aromatic and aliphatic hydrocarbons, alcohols, esters, ketones and glycol ethers. Insoluble glycols and water.

APPLICATIONS:

Coil coatings
Metal decorating
Appliance finishes
Automotive topcoats

**TYPICAL USAGE
LEVELS:**

0.5 – 1.5 % as supplied on total resin solids.

INCORPORATION:

May be added to the coating with agitation as supplied or pre-diluted with solvent.

SHELF LIFE:

24 months from the date of manufacture, when stored at ambient conditions in the original container.

**HANDLING &
STORAGE:**

NACURE XC-181 is classified as a flammable liquid. Safe handling of this product should include the use of safety glasses and gloves. Avoid breathing vapors - use with adequate ventilation. Product should be stored in lined or glass containers away from sunlight and excessive heat. Refer to Safety Data Sheet for detailed information.

REGULATORY:

Please refer to Section 15 of the Safety Data Sheet for information.