

NACURE XC-296 is an acid catalyst designed for use in solventborne epoxy-free can coatings based on polyester/phenolic resin systems. XC-296 is especially effective on aluminum substrates and provides excellent processing resistance to water and acidic liquids. It can also provide good wet adhesion performance.

<b>ADVANTAGES:</b>	Excellent water resistance Good adhesion Good package stability	
<b>TYPICAL PROPERTIES:</b>	Appearance % Active Specific gravity @ 25°C. Volatile	Clear, light straw 28.1 0.87 Alcohol
<b>SOLUBILITY:</b>	Soluble in alcohols, glycol ethers, glycols, esters, ketones, aromatic and aliphatic hydrocarbons. Dispersible in water.	
<b>APPLICATIONS:</b>	Metal decorating Can coatings Coil coatings	
<b>TYPICAL USAGE LEVELS:</b>	1.0 – 3.0 % as supplied on total resin solids	
<b>INCORPORATION:</b>	May be added to the coating with agitation as supplied or pre-diluted with solvent.	
<b>SHELF LIFE:</b>	24 months from the date of manufacture, when stored at ambient conditions in the original container.	
<b>HANDLING &amp; STORAGE:</b>	NACURE XC-296 is classified as a flammable liquid. Safe handling of this product should include the use of safety glasses and gloves. Avoid breathing vapors - use with adequate ventilation. Product should be stored in lined or glass containers away from sunlight and excessive heat. Refer to Safety Data Sheet for detailed information.	
<b>REGULATORY:</b>	Please refer to section 15 of the Safety Data Sheet for information.	