NACURE XC-315 is a novel catalyst designed for solventborne coatings that employ carbamate functional resins or polyaldehyde crosslinkers

**ADVANTAGES:**
- Improved cure response under ambient or low bake curing conditions
- Excellent humidity and salt spray resistance
- Resistant to basic pH pigment deactivation

**TYPICAL PROPERTIES:**
- **Appearance:** Clear, dark amber liquid
- % Active: 50.0
- Volatile: 2-butoxyethanol
- Weight per gallon, 25°C: 8.1

**SOLUBILITY:**
Soluable in aromatic and aliphatic hydrocarbons, alcohols, esters, ketones and glycol ethers.

**APPLICATIONS:**
- Automotive refinish coatings
- Primers
- General industrial coatings
- Wood coatings

**TYPICAL USAGE LEVELS:**
2.0 – 3.0 % as supplied on total resin solids.

**INCORPORATION:**
May be added to the coating with agitation as supplied or pre-diluted with solvent.

**SHELF LIFE:**
18 months from the date of manufacture, when stored at ambient conditions in the original container.

**HANDLING & STORAGE:**
Safe handling of this product should include the use of safety glasses and gloves. Avoid breathing vapors - use with adequate ventilation. Product should be stored in lined or glass containers away from sunlight and excessive heat. Refer to Safety Data Sheet for detailed information.

**REGULATORY:**
Please refer to Section 15 of the Safety Data Sheet for information.