

NACURE XC-315 is a novel catalyst designed for solventborne coatings that employ carbamate functional resins or polyaldehyde crosslinkers

**ADVANTAGES:** Improved cure response under ambient or low bake curing conditions  
Excellent humidity and salt spray resistance  
Resistant to basic pH pigment deactivation

<b>TYPICAL PROPERTIES:</b>	Appearance	Clear, dark amber liquid
	% Active	50.0
	Volatile	2-butoxyethanol
	Weight per gallon, 25°C	8.1

**SOLUBILITY:** Soluble in aromatic and aliphatic hydrocarbons, alcohols, esters, ketones and glycol ethers.

**APPLICATIONS:** Automotive refinish coatings  
Primers  
General industrial coatings  
Wood coatings

**TYPICAL USAGE LEVELS:** 2.0 – 3.0 % as supplied on total resin solids.

**INCORPORATION:** May be added to the coating with agitation as supplied or pre-diluted with solvent.

**SHELF LIFE:** 18 months from the date of manufacture, when stored at ambient conditions in the original container.

**HANDLING & STORAGE:** Safe handling of this product should include the use of safety glasses and gloves. Avoid breathing vapors - use with adequate ventilation. Product should be stored in lined or glass containers away from sunlight and excessive heat. Refer to Safety Data Sheet for detailed information.

**REGULATORY:** Please refer to Section 15 of the Safety Data Sheet for information.