

NACURE[®] XC-334
Acid Catalyst



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NACURE XC-334 is a high active content catalyst recommended for use in epoxy/phenolic based coatings.

ADVANTAGES: Excellent solubility
Good package stability
Good adhesion
Complies with FDA 21CFR, Section 175.300 and EC Directive 2002/72/EC
Bis Phenol A (BPA) free

TYPICAL PROPERTIES:	Appearance	Clear, amber liquid
	% Active	22.5
	Volatile	Xylene/butanol
	Weight per gallon @ 25°C (lbs)	7.7

SOLUBILITY: Soluble in alcohols, glycol ethers, glycols, esters and ketones. Partially soluble in aromatic solvents. Insoluble in aliphatic hydrocarbons and water.

APPLICATIONS: Exterior can coatings
Interior can coatings
Coil coatings

TYPICAL USAGE LEVELS: 1.0 - 3.0% as supplied on total resin solids.

INCORPORATION: May be added to the coating with agitation as supplied or pre-diluted with alcohol.

SHELF LIFE: 15 months from the date of manufacture, when stored at ambient conditions in the original container.

HANDLING & STORAGE: NACURE XC-334 is classified as a flammable and corrosive liquid. Safe handling of this product should include the use of safety glasses and gloves. Avoid breathing vapors - use with adequate ventilation. Product should be stored in lined or glass containers away from sunlight and excessive heat. Refer to Safety Data Sheet for detailed information.

REGULATORY: Please refer to Section 15 of the Safety Data Sheet for information.