**Name**
Deovulc EG 28

**Description**
blend of accelerators

**Composition**
synergistic combination of highly active accelerators without ETU, contains sulphur donor

**Appearance**
beige non-dusting powder

**Analytical Values**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Total sulphur (%)</td>
<td>ASTM D 1552 (LECO) 29.5 – 32.5</td>
</tr>
<tr>
<td>Density at 20°C (g/cm³)</td>
<td>DIN ISO 787 T 10 A 1.34 – 1.46</td>
</tr>
</tbody>
</table>

**Dosage (phr)**

<table>
<thead>
<tr>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Black-loaded compounds</td>
<td>2.25 – 3.75</td>
</tr>
<tr>
<td>Additional accelerator: MBT</td>
<td>0.75 – 1.25</td>
</tr>
<tr>
<td>Light-coloured compounds</td>
<td>3.75 – 4.50</td>
</tr>
<tr>
<td>Additional accelerator: MBT</td>
<td>1.25 – 1.50</td>
</tr>
<tr>
<td>Sulphur</td>
<td>0.80 – 1.75</td>
</tr>
</tbody>
</table>

**German Food Legislation (BfR recommendation XXI)**
not approved

**Supply Form**
20 kg in cardboard boxes with PE-inliner

**Storage Stability**

In originally sealed package in dry places at max. 25 °C min. 1 year

**Classification and Labelling**
Deovulc EG 28 is labelled as „toxic“ (T) and “dangerous for the environment” (N) according to EEC directives. For more detailed information, please refer to our Material Safety Data Sheet.

**Application**
For non-blooming, non-staining EPDM articles. Deovulc EG 28 for especially high processing safety, rapid full cure, high degree of cross-linking, low compression set.

**Blooming**
No blooming phenomena has been observed so far. In view of the multitude of possible compound formulations, freedom from bloom can not be guaranteed.

**Notes**
For detailed description of technological effects and dosages see D.O.G-Kontakt 26.

Any technical consultation provided by us merely constitutes a guideline without any committal - even with regard to any third party’s rights - and will not dispense from the client’s examination of the products supplied by us. Processing operations, application and use of our products will be the client’s exclusive responsibility. We guarantee the faultless quality of our goods, as defined in our General Terms of Sale and Delivery.

Valid 24.04.03